

# Commissioning Qualification and Validation

**Commissioning:** Commissioning is the process of verifying and documenting that equipment, systems, and facilities are designed, installed, and functioning according to the specified requirements. This process involves reviewing design documents, conducting tests, and verifying that the equipment and systems perform as intended under normal operating conditions. Commissioning is typically performed before qualification and validation.

**Qualification:** Qualification is a structured process that demonstrates and documents that equipment, systems, and facilities consistently operate within predetermined limits and tolerances. It typically consists of four stages:

1. **Design Qualification (DQ):** Ensures that the design of the equipment or system meets the defined requirements and specifications, considering aspects such as functionality, safety, and regulatory compliance.
2. **Installation Qualification (IQ):** Verifies that the equipment or system has been correctly installed, set up, and configured according to design specifications and manufacturer recommendations.
3. **Operational Qualification (OQ):** Demonstrates that the equipment or system operates as intended within the predefined operating ranges and conditions.
4. **Performance Qualification (PQ):** Confirms that the equipment or system consistently performs as intended under actual operating conditions, over an extended period.

**Validation:** Validation is the process of providing documented evidence that a process, system, or method can consistently produce a result that meets predetermined acceptance criteria. In a GMP environment, validation is crucial for ensuring that manufacturing processes, analytical methods, and computer systems can produce products that meet quality standards and regulatory requirements.

## **CQV is important in a GMP environment because it:**

- Ensures the quality, safety, and efficacy of manufactured products by confirming that equipment, systems, and facilities operate as intended and consistently produce the desired outcomes.
- Helps maintain regulatory compliance by demonstrating that the organization follows GMP guidelines and meets the requirements set forth by regulatory agencies.
- Minimizes the risk of product recalls, manufacturing errors, or deviations by identifying and mitigating potential issues before they impact product quality.
- Provides a structured approach to problem-solving and continuous improvement, fostering a culture of quality and risk management within the organization.